

#### D330E Series

#### USER MANUAL/About This Machine

 Before using this Product, please read the USER MANUAL carefully and keep it for your reference.



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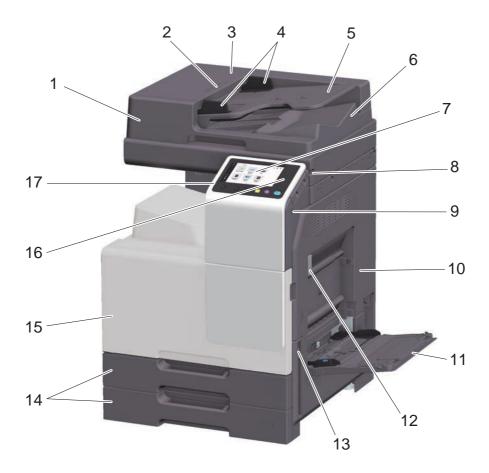
## 1

#### Name and Function of Each Part in Main Unit

#### 1 Name and Function of Each Part in Main Unit

#### **Front**

This illustration shows the main unit with Reverse Automatic Document Feeder DF-633.

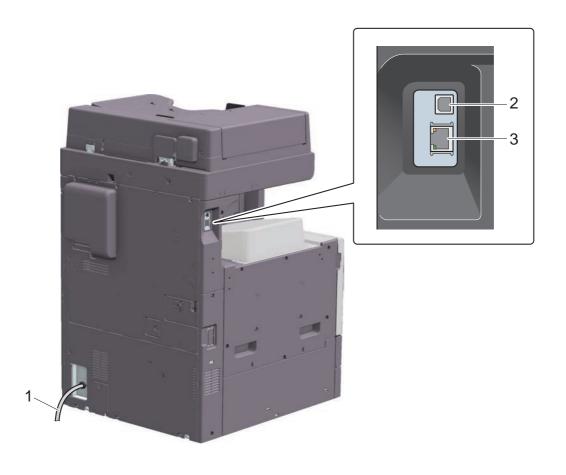


No.	Name	Description
1	Reverse Automatic Document Feeder	Automatically feeds and scans originals by page. This unit also reverses and automatically scans 2-sided originals. This unit is referred to as <b>ADF</b> in the manual.
2	Left Cover Release Lever	Used to open the <b>Left Cover</b> .
3	Left Cover	Open the <b>Left Cover</b> when clearing a paper jam.
4	Lateral Guide	Adjust this guide along the width of the original.
5	Original Tray	Load the original face up in this tray.
6	Original Output Tray	The scanned original is fed out onto this tray.
7	Control Panel	Used to configure various settings in this machine.
8	Stylus Pen	Used to select a menu on the <b>Touch Panel</b> , or enter characters.
9	USB Port (Type A) USB2.0/1.1	Used to connect a USB flash drive to this machine.
10	Right Door	Open this door to clear a paper jam.
11	Bypass Tray	Used to print data on irregularly size paper, thick paper, transparencies, postcards (4 $\times$ 6 (A6 Card)), envelopes, or label sheets. For details on the available paper, refer to "User's Guide[Introduction]/[Loading Paper]".

No.	Name	Description
12	Right Door Release Lever	Used to lock the <b>Right Door</b> .
13	Main Power Switch	Press this switch to turn the machine on or off.
14	Tray 1, Tray 2	Allows you to load up to 500 sheets of plain paper. For details on the available paper, refer to "User's Guide[Introduction]/[Loading Paper]".
15	Front Door	Open this door to replace the <b>Toner Cartridge</b> , <b>Waste Toner Box</b> , or <b>Drum Unit</b> , and to clean the <b>Print Head Glass</b> .
16	Mobile Touch Area	This area is used to associate this machine with an NFC-compatible Android terminal or an iOS terminal compatible with Bluetooth LE.
17	Power key	Switches this machine to the Power Save mode. For details on the <b>Power</b> key, refer to "User's Guide[Introduction]/[Turning the Power On or Off]".

#### Side/rear

This illustration shows the main unit with Reverse Automatic Document Feeder DF-633.



No.	Name	Description
1	Power Cord	Used to supply power to this machine.
2	USB Port (Type B) USB2.0/1.1	Connect to this port when using this machine as a USB-connected printer.

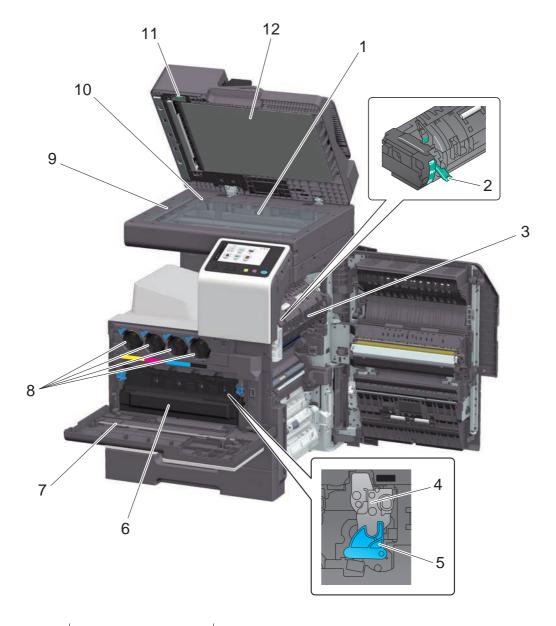
No.	Name	Description
3	Network Connector (10Base-T/100Base- TX/1000Base-T)	Connect to this port when using this machine as a network printer or network scanner.



• The network port of this product is following No.2 and No.3. A port is activated when a network port inserts a cable.

#### Inside

This illustration shows the main unit with Reverse Automatic Document Feeder DF-633.



No.	Name	Description
1	Original Glass	Used to load the original.
2	Fusing Adjustment Lever	Used to clear paper jams in the fusing unit when printing envelopes.
3	Fusing Unit	Used to fuse toner to paper using heat and pressure.
4	Drum Unit	Used to create a print image.

No.	Name	Description
5	Lock Release Tab	Used to remove the <b>Drum Unit</b> . (Black only)
6	Waste Toner Box	Used to collect used waste toners.
7	Printhead Cleaner	Used to clean the surface of the <b>Print Head Glass</b> .
8	Toner Cartridge	This machine provides <b>Toner Cartridge</b> in four colors: cyan (C), magenta (M), yellow (Y), and black (K). A full-color image is created by combining the four toner colors.
9	Slit Scan Glass	Used to scan an original image when using the ADF.
10	Original Scale	Load the original along this scale. This scale is also used to measure the size of the loaded original.
11	Jam Removal Dial	Turn this dial to remove paper that caused a paper jam in the ADF.
12	Original Pad	Fixes the loaded originals.

### Checking the Machine Status **Using Indicator LEDs**

2.1

#### 2 Checking the Machine Status Using Indicator LEDs

#### 2.1 Name and Function of Each Indicator LED



No.	Name	Description
1	Data Indicator	Flashes or lights up to indicate the data receiving status on this machine. For details, refer to page 2-4.
2	Warning Indicator	Flashes or lights up to indicate that a problem has occurred in this machine. For details, refer to page 2-3.

#### 2.2 Warning Indicator

Flashes or lights up to indicate that a problem has occurred in this machine.



Status of LED	Status of this machine	
Flash (orange)	Indicates that a warning has occurred in this machine.	
Light-up (orange)	Indicates that this machine is stopped due to an error.	

2.3 Data Indicator

#### 2.3 Data Indicator

Flashes or lights up to indicate the data receiving status on this machine.



Status of LED	Status of this machine	
Flash (blue)	Indicates that print data is currently being received.	
Light-up (blue)	Indicates that data is currently being stored.	

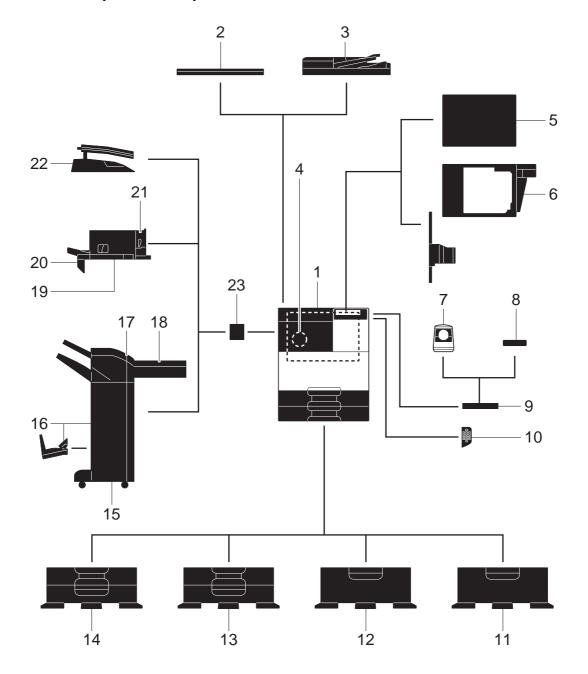
# 3

## Name and Function of Each Optional Component

#### 3 Name and Function of Each Optional Component

#### 3.1 Optional Components

#### List of optional components



No.	Name	Description
1	Main unit	Scans the original in the scanner section, and prints a s in the printer section.  This unit is referred to as "this machine" or "the main unit" in the manual.
2	Original Cover OC- 513	Used to fix the loaded originals. This is referred to as <b>Original Cover</b> in the manual.



No.	Name	Description
3	Reverse Automatic Document Feeder DF- 633	Automatically feeds and scans originals by page. This unit also reverses and automatically scans 2-sided originals. This unit is referred to as <b>ADF</b> in the manual.
4	FAX Kit FK-513	Used to operate this machine as a fax machine. When you use this machine as a fax machine, the optional <b>Expanded Memory Unit</b> must also be installed in this machine.
5	Clean Unit CU-101	Collects small particles (UFP) generated in this machine to prevent them from escaping this machine.  The <b>Mount Kit MK-748</b> is required to install <b>Clean Unit CU-101</b> .
6	Mount Kit MK-748	This unit is required to install Clean Unit CU-101.
7	Authentication Unit AU-102	Performs user authentication by scanning vein patterns in the finger. The Working Table WT-515 is required to install the Authentication Unit AU-102.  To install, the Local Interface Kit EK-608 or Local Interface Kit EK-609 is required.  This unit is referred to as Biometric Authentication Unit in the manual.
8	Authentication Unit AU-201S	Performs user authentication by scanning information recorded on the IC card or NFC-compatible Android terminal.  The Mount Kit MK-735 is required to install the Authentication Unit AU-201S. This unit can also be installed on the Working Table WT-515.  To install, the Local Interface Kit EK-608 or Local Interface Kit EK-609 is required.  This unit is referred to as IC Card Authentication Unit in the manual.
9	Working Table WT- 515	This is used when the <b>Authentication Unit AU-102</b> or <b>Authentication Unit AU-201S</b> is installed.
10	Keypad KP-101	It is equipped on the side of the <b>Control Panel</b> . Allows you to operate this machine or enter a number by using hardware keys.
11	Desk DK-518	Used to install this machine on the floor. This unit is referred to as <b>Desk</b> in the manual.
12	Paper Feed Cabinet PC-418	Allows you to load up to 2500 sheets of 8-1/2 × 11 (A4) size. This unit is referred to as <b>LCT (built-in)</b> in the manual.
13	Paper Feed Cabinet PC-218	Allows you to load up to 500 sheets respectively in the top and bottom trays.  This unit is referred to as <b>Double Paper Feed Cabinet</b> in the manual.
14	Paper Feed Cabinet PC-118	Allows you to load up to 500 sheets in the top tray and use the bottom tray as a storage box.  This unit is referred to as <b>Single Paper Feed Cabinet</b> in the manual.
15	Finisher FS-539	Sorts, groups and staples printed paper before outputting it. To install the Finisher FS-539, the Relay Unit RU-514 and Mount Kit MK-603 are required. In addition, the Paper Feed Cabinet PC-118, PC-218, or PC-418 or Desk DK-518 must be installed on this machine.
16	Finisher FS-539 SD	Sorts, groups, staples, folds, and binds printed paper before outputting it.  To install the Finisher FS-539 SD, the Relay Unit RU-514 and Mount Kit MK-603 are required. In addition, the Paper Feed Cabinet PC-118, PC-218, or PC-418 or Desk DK-518 must be installed on this machine.
17	Punch Kit PK-524	Install this unit onto the <b>Finisher FS-539/FS-539 SD</b> . This unit supports the punching function.
18	Relay Unit RU-514	This unit is required to install the <b>Finisher FS-539/FS-539 SD</b> on this machine.
19	Finisher FS-533	Install this unit onto the output tray of this machine. Sorts, groups and staples printed paper before outputting it. The Mount Kit MK-602 and Mount Kit MK-603 are required to install Finisher FS-533.
20	Mount Kit MK-602	This unit is required to install the <b>Finisher FS-533</b> .



No.	Name	Description
21	Punch Kit PK-519	Install this unit onto the <b>Finisher FS-533</b> . This unit supports the punching function.
22	Job Separator JS-506	Install this unit onto the output tray of this machine. This unit sorts printed sheets. The Mount Kit MK-603 is required to install Job Separator JS-506.
23	Mount Kit MK-603	This unit is required to install the <b>Finisher FS-539/FS-539 SD/FS-533</b> or <b>Job Separator JS-506</b> on this machine.

#### List of other optional components

The following options are built into this machine and are not shown in the figure.

No.	Name	Description
1	Local Interface Kit EK-608	Install this unit when using the voice guidance function. This is also required when the <b>Authentication Unit AU-102</b> or <b>Authentication Unit AU-201S</b> is used. The speaker and USB port are added. This unit is referred to as the <b>Local Interface Kit</b> in the manual.
2	Local Interface Kit EK-609	Install this unit when using the voice guidance function or the connection function with a Bluetooth LE-compatible iOS terminal.  This is also required when the <b>Authentication Unit AU-102</b> or <b>Authentication Unit AU-201S</b> is used.  The speaker, USB port, and receiving device for Bluetooth LE communication are added.  This unit is referred to as <b>Local Interface Kit</b> or <b>Local Interface Kit</b> (voice guidance / Bluetooth LE compatible) in the manual.
3	i-Option LK-102	Allows you to add the PDF processing function.
4	i-Option LK-104	Allows you to add the voice guidance function.
5	i-Option LK-105	Allows you to add the searchable PDF function.
6	i-Option LK-106	Used to add a bar code font that is one of special fonts.
7	i-Option LK-107	Used to add a unicode font that is one of special fonts.
8	i-Option LK-108	Used to add an OCR font that is one of special fonts. In the standard, the OCR-B font (PostScript) is available. Installing this option allows a use of the OCR-A font (PCL).
9	i-Option LK-110	Allows you to convert a file into the DOCX or XLSX type or generate a high functionality and the high-quality data generation function. This option includes the function licenses for i-Option LK-102 and i-Option LK-105. To purchase this option, you do not need to purchase i-Option LK-102 and i-Option LK-105.  For details about functions able to be added, refer to "User's Guide[Advanced Function Operations]/[Installing the Advanced Options (i-Option)]".
10	i-Option LK-111	Allows you to add the ThinPrint function.
11	i-Option LK-114	Allows you to add the serverless pull printing function.
12	i-Option LK-115	Allows you to add TPM (Trusted Platform Module). Security enhancement is realized by encrypting confidential information such as certificates and passwords of this machine.
13	i-Option LK-116	Allows you to add the virus scan function.
14	i-Option LK-117	Allows you to add the IP fax (SIP) function.
15	Upgrade Kit UK-221	Allows you to use this machine in a wireless network environment. This unit is referred to as the <b>Wireless LAN Interface Kit</b> in the manual.
16	Heater HT-509	Prevents paper in a paper tray from being affected by humidity. The <b>Heater HT-509</b> for paper feed cabinet can be mounted when you purchase the <b>Paper Feed Cabinet PC-118</b> , <b>PC-218</b> , or <b>PC-418</b> .

3.1

No.	Name	Description
17	Power Supply BOX MK-734	Used to turn on or off the operation of <b>Heater HT-509</b> for paper feed cabinet.  The <b>Power Supply BOX MK-734</b> can be mounted when you purchase the <b>Paper Feed Cabinet PC-118</b> , <b>PC-218</b> , <b>or PC-418</b> or <b>Desk DK-518</b> .
18	Mount Kit MK-735	Required to have <b>Authentication Unit AU-201S</b> built in to the main unit.
19	Expanded Memory Unit EM-907	Used to increase the storage capacity to add functions. This unit is referred to as <b>Expanded Memory Unit</b> in the manual.

#### **Front**

The illustration shows the main unit with Paper Feed Cabinet PC-418.



No.	Name	Description
1	LCT (built-in)	Allows you to load up to 2500 sheets of plain paper. For details on the available paper, refer to "User's Guide[Introduction]/[Loading Paper]".

The illustration shows the main unit with Paper Feed Cabinet PC-218 or Paper Feed Cabinet PC-118.



No.	Name	Description
2	<b>Bottom Right Door</b>	Open this door when clearing a paper jam in the <b>Tray 3</b> or <b>Tray 4</b> transport unit.
3	Bottom Right Door Release Lever	Used to lock the <b>Bottom Right Door</b> .
4	Tray 3	Allows you to load up to 500 sheets of plain paper. For details on the available paper, refer to "User's Guide[Introduction]/[Loading Paper]".

3.1

No.	Name	Description
5	Tray 4/Storage Box	Used as a <b>Storage Box</b> when installing <b>Single Paper Feed Cabinet</b> . This box allows you to load up to 500 sheets of plain paper when <b>Double Paper Feed Cabinet</b> is installed. For details on the available paper, refer to "User's Guide[Introduction]/[Loading Paper]".

#### Side/rear

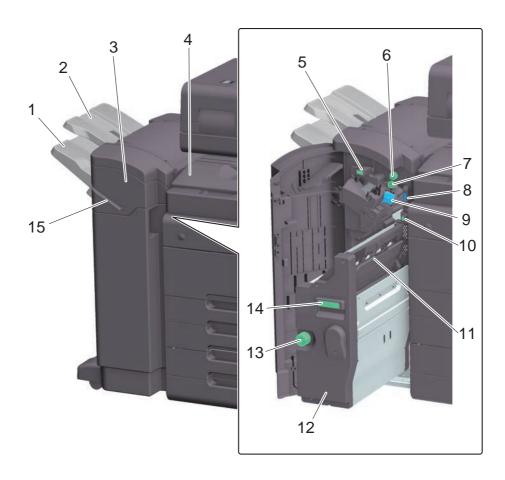
The illustration shows the main unit with Reverse Automatic Document Feeder DF-633, Paper Feed Cabinet PC-218, FAX Kit FK-513, Power Supply BOX MK-734, Clean Unit CU-101, and Mount Kit MK-748.



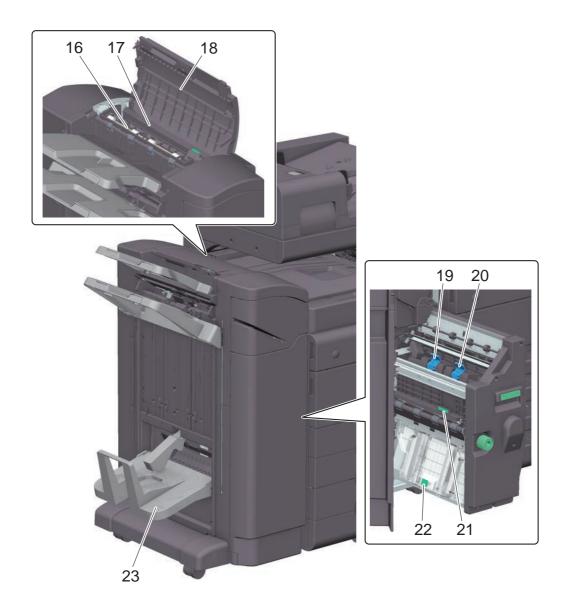
No.	Name	Description
1	Jack for connecting a telephone (TEL PORT1)	Used to connect a telephone cord.
2	Telephone Jack 1 (LINE PORT1)	Used to connect a general telephone subscriber line.
3	Heater Power Switch	Used to turn on or off the operation of <b>Heater</b> for paper feed cabinet. This function prevents paper from being affected by humidity when the power is turned on.

#### 3

#### 3.2 Finisher FS-539/FS-539 SD/Punch Kit PK-524



3.2



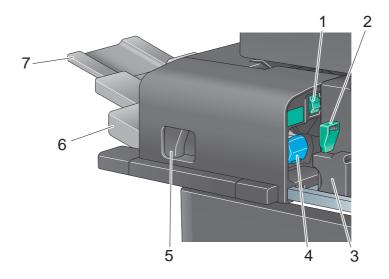
No.	Name	Description
1	Output Tray2	Outputs printed pages.
2	Output Tray1	Outputs printed pages.
3	Front Door	Open this door when clearing a paper jam or staple jam or when replacing a staple cartridge.
4	Horizontal Transport Unit Cover	Outputs printed pages. Open this cover when removing paper that caused a paper jam in the horizontal transport unit.
5	Guide Lever [FS2]	Turn this lever to clear a paper jam.
6	Jam Removal Dial [FS1]	Turn this dial to remove paper that caused a paper jam in the finisher.
7	Jam Removal Dial [FS5]	Turn this dial to remove paper that caused a paper jam in the finisher.
8	Punch Scrap Box	Remove this box when disposing of punch scraps.
9	Staple Cartridge	Pull out this cartridge from the finisher when clearing a staple jam or replacing a staple cartridge.
10	Guide Lever [FS4]	Turn this lever to clear a paper jam.
11	Handle [SD2]	Turn this handle to clear a paper jam.
12	Saddle Stitcher	Pull out this unit when clearing a paper jam or staple jam or when replacing a saddle staple cartridge.



No.	Name	Description
13	Jam Removal Dial [SD3]	Turn this dial to remove paper that caused a paper jam in the finisher.
14	Handle [SD1]	Hold this handle when moving the Saddle Stitcher in and out.
15	Manual Staple	Used to manually staple printed sheets at the corner. For details, refer to page 3-12.
16	Transport Unit [FS3]	Open this cover when removing paper that caused a paper jam in the transport unit.
17	Punch Kit	Punches printed sheets for filing by installing the Punch Kit in the finisher.
18	Top Cover	Open this cover when removing paper that caused a paper jam in the finisher.
19	Saddle Staple Car- tridge 1	Pull out this cartridge from the <b>Saddle Stitcher</b> when clearing a staple jam or replacing a saddle staple cartridge.
20	Saddle Staple Car- tridge 2	Pull out this cartridge from the <b>Saddle Stitcher</b> when clearing a staple jam or replacing a saddle staple cartridge.
21	Handle [SD5]	Turn this handle to clear a paper jam.
22	Handle [SD4]	Turn this handle to clear a paper jam.
23	Folding Output Tray	Used to output printed pages by the fold/center staple function.

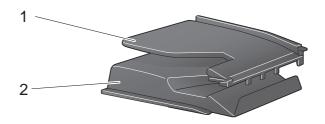
#### 3

#### 3.3 Finisher FS-533/Punch Kit PK-519



No.	Name	Description
1	Jam Removal Dial [FS1]	Turn this dial to remove paper that caused a paper jam in the finisher.
2	Punch Kit Release Lever [FS2]	Used to open the punch kit when removing a punch scrap box.
3	Punch Kit	You can punch printed sheets for filing by installing the Punch Kit in the finisher.
4	Staple Cartridge	Pull out this cartridge from the finisher when clearing a staple jam or replacing a staple cartridge.
5	Lock Release Lever	Used to release and move the finisher and main unit when clearing a paper jam.
6	Output Tray	Outputs printed pages.
7	Tray Extension	Pull this tray out when handling paper longer than $8-1/2 \times 11$ (A4) $\Box$ .

#### 3.4 Job Separator JS-506

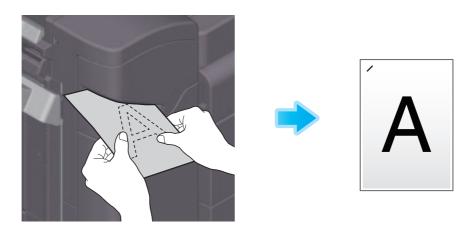


	No.	Name	Description
	1	Output Tray1	Collects printed pages.
-	2	Output Tray2	Collects printed pages.

#### 3.5 Using Manual Staple

Using the manual staple function installed in the **Finisher** allows you to manually staple printed sheets at the corner (45 degrees). This function is useful when you want to staple the printed sheets later without setting the staple function.

To staple sheets, align their corners with the slit in front of the **Finisher**. Then, insert the paper corner until it hits the back; the **Finisher** staples sheets automatically.





- An optional Finisher FS-539 or Finisher FS-539 SD is required to use this function.
- Up to 50 sheets (23-15/16 lb (90 g/m<sup>2</sup>)) can be stapled at one time.
- When this machine is in sleep mode, the manual staple function does not work. To use the manual staple function, release the sleep mode. For details on the manual staple operation setting, refer to "User's Guide[Descriptions of Functions/Utility Keys]/[Administrator]".
- When the LED in the slit of the **Finisher** is turned off, the manual staple function is not available.

#### Related setting (for the administrator)

• [Manual staple setting] ("User's Guide[Descriptions of Functions/Utility Keys]/[Administrator]")

#### Reference

Replacing a Staple Cartridge ("User's Guide[Maintenance]/[Replacing Consumables]")

When a staple jam has occurred ("User's Guide[Troubleshooting]/[When a Paper/Staple Jam Is Occurring]")



#### List of Functions with Options Required

#### 4 List of Functions with Options Required

#### Copy options

Function	Required option
Half-Fold Center Staple & Fold Tri-Fold	Finisher FS-539 SD
Punch	One of the following combinations is required.  • Finisher FS-539 and Punch Kit PK-524  • Finisher FS-539 SD and Punch Kit PK-524  • Finisher FS-533 and Punch Kit PK-519
Staple	One of the following units is required.  • Finisher FS-539  • Finisher FS-539 SD  • Finisher FS-533
Finishing Program	One of the following units is required.  • Finisher FS-539  • Finisher FS-539 SD  • Finisher FS-533
Booklet Original	One of the following units is required.  • Finisher FS-539 SD
Save in User Box	Expanded Memory Unit
Program Jobs	Expanded Memory Unit
Overlay	Expanded Memory Unit
Registered Overlay	Expanded Memory Unit

#### **Print options**

Function	Required option
Half-Fold Center Staple & Fold Tri-Fold	Finisher FS-539 SD
Punch	One of the following combinations is required.  • Finisher FS-539 and Punch Kit PK-524  • Finisher FS-539 SD and Punch Kit PK-524  • Finisher FS-533 and Punch Kit PK-519
Staple	One of the following units is required.  • Finisher FS-539  • Finisher FS-533 SD  • Finisher FS-533
E-mail RX Print	Expanded Memory Unit and i-Option LK-110
ThinPrint	i-Option LK-111
Serverless Pull Printing	i-Option LK-114
Save in User Box	Expanded Memory Unit
ID&Print	Expanded Memory Unit
SMB Printing	Expanded Memory Unit
Combination of overlay images registered on the device	Expanded Memory Unit
Download Manager	Expanded Memory Unit
Simple printing for secure document	Expanded Memory Unit

#### **Scan options**

Function	Required option
DOCX/XLSX conversion and OCR character recognition	Expanded Memory Unit and i-Option LK-110
PDF encryption by digital ID	One of the following combinations is required.  • Expanded Memory Unit and i-Option LK-102  • Expanded Memory Unit and i-Option LK-110
PDF File Properties	One of the following combinations is required.  • Expanded Memory Unit and i-Option LK-102  • Expanded Memory Unit and i-Option LK-110
PDF/A	One of the following combinations is required.  • Expanded Memory Unit and i-Option LK-102  • Expanded Memory Unit and i-Option LK-110
PDF Web Optimization	One of the following combinations is required.  • Expanded Memory Unit and i-Option LK-102  • Expanded Memory Unit and i-Option LK-110
Searchable PDF	One of the following combinations is required.  • Expanded Memory Unit and i-Option LK-105  • Expanded Memory Unit and i-Option LK-110
S/MIME	Expanded Memory Unit
Scan to URL	Expanded Memory Unit
Scan to Home	Expanded Memory Unit
Scan to Me	Expanded Memory Unit
Scan to Box	Expanded Memory Unit
Address Search Address Search (LDAP)	Expanded Memory Unit

#### Fax and Network Fax options

Function	Required option
Fax	Expanded Memory Unit and Fax Kit
Internet Fax	Expanded Memory Unit
IP Address Fax	Expanded Memory Unit and Fax Kit
IP fax (SIP)	Expanded Memory Unit, Fax Kit, and i-Option LK-117
File Type (TSI Routing)	Expanded Memory Unit and i-Option LK-110
DOCX/XLSX conversion and OCR character recognition	Expanded Memory Unit and i-Option LK-110
Conversion of searcha- ble PDF file (Forward TX, TSI Routing)	Expanded Memory Unit and i-Option LK-110

#### **User Box options**

Function	Required option
User Box	Expanded Memory Unit
ID & Print User Box	Expanded Memory Unit
Annotation User Box	Expanded Memory Unit
Password Encrypted PDF User Box	Expanded Memory Unit
External Memory	Expanded Memory Unit

Function	Required option
User Box administrator	Expanded Memory Unit
User Box Document Backup	Expanded Memory Unit
User Box	Expanded Memory Unit

#### Guidance, font, security, and maintenance options

Function	Required option
Voice guidance	Expanded Memory Unit, i-Option LK-104, and Local Interface Kit
Bar code font	i-Option LK-106
Unicode font	i-Option LK-107
OCR font	i-Option LK-108
TPM (Trusted Platform Module)	i-Option LK-115
Virus scan	Expanded Memory Unit and i-Option LK-116
Font/macro manage- ment	Expanded Memory Unit
Destination import/export	Expanded Memory Unit
Destination batch deletion	Expanded Memory Unit
Rollback after firmware update	Expanded Memory Unit
Automatic update file relay function	Expanded Memory Unit
Destination reference restriction	Expanded Memory Unit
Job Log	Expanded Memory Unit
TX Operation Log	Expanded Memory Unit

#### **Communication options**

Function	Required option
Wireless network con- nection	Wireless LAN Interface Kit
Bluetooth LE	Local Interface Kit (voice guidance / Bluetooth LE compatible)

#### **Authentication options**

Function	Required option
Card Authentication	IC Card Authentication Unit Either one of the following units is required.  • Working Table  • Mount Kit MK-735
Bio Authentication	Biometric Authentication Unit and Working Table

#### Network and system link options

Function	Required option
FTP Server	Expanded Memory Unit

Function	Required option
Link with fax server	Expanded Memory Unit
Connection to application	Expanded Memory Unit



#### **5** Specifications of this Machine

#### Main unit

Item	Specifications
Name	D332 D330
Туре	Desktop
Scanning resolution	600 dpi × 600 dpi
Writing resolution	1800 dpi or equivalent × 600 dpi
Gradation	256
Memory size	6 GB
Storage size	256 GB
Originals	Sheets, books, objects (Max. weight limit: 4-7/16 lb (2 kg))
Max. original size	11 × 17 (A3)
Output size	Main unit: 11 × 17*1 to 8-1/2 × 11, 5-1/2 × 8-1/2, A3*1 to A5 □, 8 × 13*2, 16K, 8K, Custom-size paper*3 <b>Bypass Tray</b> : 11 × 17 to 5-1/2 × 8-1/2, A3 to B6 □, A6 □, 8 × 13*4, 16K, 8K, Postcard (4 × 6 (A6 Card)), Envelope*5, Index paper, Banner paper (Width: 8-1/4 inches to 11-11/16 inches (210 mm to 297 mm), Length: 17 inches to 47-1/4 inches (431.9 mm to 1200 mm))*6, Custom-size paper*7**1 11 × 17 and A3 are available only for <b>Tray 2</b> .  *2 Foolscap has the following four types: 8-1/2 × 13-1/2 □, 8-1/2 × 13 □, 8-1/4 × 13 □, and 8 × 13 □. Any one of these sizes is selectable. For details, contact your service representative.  *3 <b>Tray 1</b> is available for the following paper size: "Width: 5-1/2 inches to 11-11/16 inches (139.7 mm to 297 mm) and Length: 7-3/16 inches to 14-5/16 inches (182 mm to 364 mm)". <b>Tray 2</b> is available for the following paper size: "Width: 5-1/2 inches to 11-11/16 inches (182 mm to 431.8 mm)".  *4 Foolscap has the following six types: 8-1/2 × 13-1/2 □, 220 mm × 330 mm □, 8-1/2 × 13 □, 8-1/4 × 13 □, 8-1/8 × 13-1/4 □, and 8 × 13 □. Any one of these sizes is selectable. For details, contact your service representative.  *5 Wrinkles or printing errors may occur due to the type, storage or environment that exists when envelope printing is carried out.  *6 Printing on banner paper can only be performed from a PC.  *7 <b>Bypass Tray</b> is available for the following paper size: "Width: 3-9/16 inches to 11-11/16 inches (90 mm to 297 mm) and Length: 5-1/2 inches to 47-1/4 inches (139.7 mm to 1200 mm)".
Image chipping width	Top edge: Max. 3/16 inches (4.2 mm) or less, Bottom edge: Max. 1/8 inches (3 mm) or less, Right/left edges: Max. 1/8 inches (3 mm) or less * 3/16 inches (4.2 mm) on each edge of the image is clipped when printed.
Paper weight	Main unit: 15-15/16 lb to 68-1/8 lb (60 g/m <sup>2</sup> to 256 g/m <sup>2</sup> ) <b>Bypass Tray</b> : 15-15/16 lb to 68-1/8 lb (60 g/m <sup>2</sup> to 256 g/m <sup>2</sup> )
Warm-up time (73.4 °F (23 °C), std. voltage)	20 sec. or less * Warm-up time may vary depending on the operating environment and usage.
First copy time	Full color: 8.4 sec. or less, Black: 6.8 sec. or less
Copy speed	D332  28.2 sheets/min. (8-1/2 × 11 , A4 , B5 )  16.0 sheets/min. (8-1/2 × 14, B4)  14.1 sheets/min. (11 × 17, A3)  D330  22.2 sheets/min. (8-1/2 × 11 , A4 , B5 )  16.0 sheets/min. (8-1/2 × 14, B4)  14.1 sheets/min. (11 × 17, A3)

Item	Specifications
Copy magnification	<pre>&lt; Fixed same magnification &gt; Full size 1 : 1±0.5% or less Enlarge Inch area 1: 1.214/1.294/1.545/2.000 Metric area 1: 1.154/1.224/1.414/2.000 Reduce Inch area 1: 0.785/0.733/0.647/0.500 Metric area 1: 0.866/0.816/0.707/0.500 &lt; Preset &gt; 3 types &lt; Zoom &gt; 25% to 400% (in 0.1% increments) &lt; Lengthwise crosswise individual settings &gt; 25% to 400% (in 0.1% increments)</pre>
Paper handling/paper capacity	<b>Tray 1/Tray 2</b> : 500 sheets for each (21-1/4 lb (80 g/m²)) <b>Bypass Tray</b> : 100 sheets (21-1/4 lb (80 g/m²))
Stacking capacity	250 sheets (8-1/2 × 11 🖫 (A4 🖫)) (21-1/4 lb (80 g/m²))
Number of continuous copies	1 to 9999 sheets
Auto duplex	Paper size: 11 × 17 to 5-1/2 × 8-1/2 □, A3 to A5, B6 □, A6 □, Postcard (4 × 6 (A6 Card)), 8 × 13 □, 16K □/□, 8K□  Paper weight: 15-15/16 lb to 68-1/8 lb (60 g/m² to 256 g/m²)
Power supply	AC 120 V, 12 A, 60 Hz (AC 220 V to 240 V, 8 A, 50/60 Hz)
Max. power consumption	1.5 kW (1.58 kW)
Dimensions ([W] × [D] × [H])	22-1/2 inches (571 mm) $\times$ 26-1/16 inches (661.5 mm) $\times$ 30-15/16 inches (786 mm) (Up to the surface of Original Grass)
Machine occupation dimensions ([W] × [D] × [H])	34-13/16 inches (885 mm) × 42-15/16 inches (1090 mm) × 30-15/16 inches (786 mm)  * This shows the dimensions when the <b>Paper Trays</b> are pulled out and the <b>Tray Extension</b> of the <b>Bypass Tray</b> is opened.
Weight	Approx. 154-5/16 lb (70 kg)

#### **Scanning function specifications**

Item	Specifications
Туре	Full-color scanner
Scanning size	Conforms to the main unit specifications.
Scanning resolution	Push: 200 dpi/300 dpi/400 dpi/600 dpi Pull: 100 dpi/200 dpi/300 dpi/400 dpi/600 dpi
Scanning speed	Color and B & W: 55 sheets/min. * Speed when scanning 8-1/2 $\times$ 11(A4) original in 300 dpi mode by using the <b>ADF</b> .
Interface	Ethernet (1000Base-T/100Base-TX/10Base-T)
Supported protocols	TCP/IP (FTP, SMB*, SMTP, WebDAV) (IPv4/IPv6) * Compatible with SMB 3.0.
Output format	TIFF, PDF, Compact PDF, PDF/A, Linearized PDF, JPEG, XPS, Compact XPS, OOXML (pptx, xlsx, docx), Searchable PDF
Supported operating systems	Windows 7 * Windows 8.1 * Windows 10 * * Supports the 32-bit (x86) or 64-bit (x64) environment.
Driver	TWAIN Driver HDD TWAIN Driver

#### **Printer specifications**

Item	Specifications
Туре	Embedded
Paper size	Conforms to the main unit specifications.
Print speed	Conforms to the main unit specifications.
Resolution	1800 dpi (equivalent) × 600 dpi (at smoothing)
Page description lan- guage	PCL5e/c Emulation PCL6 (XL ver. 3.0) Emulation PostScript 3 Emulation (3016)
Fonts	< PCL > European 80 fonts < PS > European 137 fonts
Supported protocols	TCP/IP (LPD, Raw, SMB <sup>*</sup> , IPP)  * Compatible with SMB 3.0.
Supported operating systems (PCL)	Windows 7 * Windows 8.1 * Windows 10 * Windows Server 2008 * Windows Server 2018 R2 Windows Server 2012/Windows Server 2012 R2 Windows Server 2016 Windows Server 2019 * Supports the 32-bit (x86) or 64-bit (x64) environment.
Supported operating systems (PS)	Windows 7 * Windows 8.1 * Windows 10 * Windows Server 2008 * Windows Server 2012 R2 Windows Server 2012/Windows Server 2012 R2 Windows Server 2016 Windows Server 2019 * Supports the 32-bit (x86) or 64-bit (x64) environment. Mac OS 10.11/10.12/10.13/10.14/10.15 (Intel-based PPD) Linux (PPD)
Interface	Ethernet (1000Base-T/100Base-TX/10Base-T) USB 2.0/1.1

# Specifications of Optional Components

# **6** Specifications of Optional Components

#### FAX Kit FK-513

Item	Specifications	
Communication	Super G3	
Applicable lines	Subscribed telephone lines (including facsimile communication networks) PBX lines	
Line density	Ultra Fine: 600 dpi × 600 dpi Super Fine: 16 dot/mm × 15.4 line/mm, 400 dpi × 400 dpi Fine: 8 dot/mm × 7.7 line/mm, 200 dpi × 200 dpi Normal: 8 dot/mm × 3.85 line/mm Faxes are transmitted at any of the above scanning line densities according to the capabilities of a recipient's machine.	
Modem speed	2400/4800/7200/9600/12000/14400/16800/19200/ 21600/24000/26400/28800/31200/33600 bps	
Compression	JBIG, MMR, MR, MH	
Sending paper size	Original Glass: 11-11/16 inches $\times$ 17 inches (297 mm $\times$ 431.8 mm) (11 $\times$ 17 (A3) size) ADF: 11-11/16 inches $\times$ 39-3/8 inches (297 mm $\times$ 1000 mm) (Normal, Fine, Super Fine) 11-11/16 inches $\times$ 17 inches (297 mm $\times$ 431.8 mm) (Ultra Fine, Manual Transmission)	
Recording paper size	11-11/16 inches $\times$ 16-9/16 inches (297 $\times$ 420 mm) (11 $\times$ 17 (A3) size) The machine cannot receive a document that exceeds 39-3/8 inches (1000 mm) in length. If the received document is longer than the specified paper size, it is printed out based on the page separation setting.	
Transmission speed	Less than 2 seconds per page  * Time when sending an our standard A4 original including 700 characters with the normal image quality (8 dot/mm × 3.85 line/mm) in super G3 mode (ITU-T V.34 base 33.6 kbps or more) with JBIG.	
Number of abbr. dials	2000	
Number of program dials	400	
Number of group dials	100	
Sequential multiple station transmission	Max. 600	

### **Reverse Automatic Document Feeder DF-633**

Item	Specifications	
Document feeder type	Reverse Automatic Document Feeder	
Original types	Plain paper 1-sided original: 9-5/16 lb to 34-1/16 lb (35 g/m² to 128 g/m²) 2-sided original: 13-5/16 lb to 34-1/16 lb (50 g/m² to 128 g/m²) Mixed original: 13-5/16 lb to 34-1/16 lb (50 g/m² to 128 g/m²)	
Original size	Max. 11 × 17 (A3) (Fax mode: Max. 39-3/8 inches (1000 mm))	
Original loading capacity	130 sheets (21-1/4 lb (80 g/m²))	

Item	Specifications
Scanning speed	When copying (B & W, Letter (8-1/2 × 11 🖟) or A4 🖟, resolution 600 dpi) 1-sided original: 30 sheets/min. 2-sided original: 14 sides/min. When scanning (B & W/Color, Letter (8-1/2 × 11 🖟) or A4 🖟, resolution 300 dpi) 1-sided original: 55 sheets/min. 2-sided original: 20 sides/min.
Power supply	Supply from machine
Dimensions ([W] $\times$ [D] $\times$ [H])	22-1/4 inches (565 mm) × 18-1/8 inches (461 mm) × 4-13/16 inches (121.6 mm)
Weight	Approx. 13-7/16 lb (6.1 kg)

### Paper Feed Cabinet PC-118

Item	Specifications	
Unit configuration	Paper tray, 1 level	
Paper type	Plain paper (15-15/16 lb to 23-15/16 lb (60 g/m $^2$ to 90 g/m $^2$ )), Thick (24-3/16 lb to 68-1/8 lb (91 g/m $^2$ to 256 g/m $^2$ ))	
Paper size	11 × 17 to 5-1/2 × 8-1/2 □, A3 to A5 □, 8 × 13, 16K, 8K	
Paper capacity	Plain paper: 500 sheets (21-1/4 lb (80 g/m²)) Thick: 150 sheets	
Power supply	Supply from machine	
Max. power consumption	15 W or less	
Dimensions ([W] $\times$ [D] $\times$ [H])	22-3/16 inches (564 mm) × 25-3/16 inches (640 mm) × 10 inches (254 mm)	
Weight	Approx. 48-1/2 lb (22 kg)	

#### **Paper Feed Cabinet PC-218**

Item	Specifications	
Unit configuration	Paper tray, 2 levels	
Paper type	Plain paper (15-15/16 lb to 23-15/16 lb (60 g/m $^2$ to 90 g/m $^2$ )), Thick (24-3/16 lb to 68-1/8 lb (91 g/m $^2$ to 256 g/m $^2$ ))	
Paper size	11 × 17 to 5-1/2 × 8-1/2 □, A3 to A5 □, 8 × 13, 16K, 8K	
Paper capacity	Upper Tray ( <b>Tray 3</b> ) Plain paper: 500 sheets (21-1/4 lb (80 g/m²)) Thick: 150 sheets Lower Tray ( <b>Tray 4</b> ) Plain paper: 500 sheets (21-1/4 lb (80 g/m²)) Thick: 150 sheets	
Power supply	Supply from machine	
Max. power consumption	15 W or less	
Dimensions ([W] × [D] × [H])	22-3/16 inches (564 mm) × 25-3/16 inches (640 mm) × 10 inches (254 mm)	
Weight	Approx. 52-15/16 lb (24 kg)	

#### **Paper Feed Cabinet PC-418**

Item	Specifications	
Paper type	Plain paper (15-15/16 lb to 23-15/16 lb (60 g/m $^2$ to 90 g/m $^2$ )), Thick (24-3/16 lb to 68-1/8 lb (91 g/m $^2$ to 256 g/m $^2$ ))	
Paper size	8-1/2 × 11 📮, A4 📮	

Item	Specifications	
Paper capacity	Plain paper: 2500 sheets (21-1/4 lb (80 g/m²)) Thick: 1000 sheets	
Power supply	Supply from machine	
Max. power consumption	15 W or less	
Dimensions ([W] × [D] × [H])	22-3/16 inches (564 mm) × 25-3/16 inches (640 mm) × 10 inches (254 mm)	
Weight	Approx. 50-11/16 lb (23 kg)	

#### Finisher FS-539

Item		Specifications
Paper size (Output Tray1)		12-1/4 × 18 (A3 wide (311.1 mm × 457.2 mm)), 11 × 17 to 5-1/2 × 8-1/2, SRA3, A3 to A5, B6 □, A6 □, 16K, 8K, Postcard (4 × 6 (A6 Card)), Banner paper
Paper size ( <b>Output Tray2</b> )	Group/Sort	12-1/4 $\times$ 18 (A3 wide (311.1 mm $\times$ 457.2 mm)), 11 $\times$ 17 to 5-1/2 $\times$ 8-1/2, SRA3, A3 to A5, 16K, 8K
	Offset Group/Offset Sort	12-1/4 $\times$ 18 (A3 wide (311.1 mm $\times$ 457.2 mm)), 11 $\times$ 17 to 7-1/4 $\times$ 10-1/2, SRA3, A3 to B5, A5 $\square$ , 16K, 8K
	Staple	11 × 17 to 7-1/4 × 10-1/2, A3 to B5, A5 ☐, 16K, 8K
Stacking capacit (Output Tray1)	ty	Thin paper, Plain paper: 200 sheets Plain paper+, Thick, Transparency, Postcard (4 × 6 (A6 Card)), Envelope, Label sheet, Letterhead, Index paper: 20 sheets Banner paper: Not specified.  * Paper with a stacking height above 35 mm regardless of the number of sheets cannot be stacked.

Item		Specifications
Stacking capacity (Output Tray2)	Sort/Group	Thin paper, Plain paper, Plain paper+  • 8-1/2 × 11, 7-1/4 × 10-1/2, A4, B5: 3000 sheets  • 5-1/2 × 8-1/2 or smaller, A5 or smaller: 500 sheets  Thick, Transparency, Envelope, Label sheet, Letterhead: 20 sheets  * Paper cannot be stacked higher than the following height regardless of the number of sheets in the stack.  • 8-1/2 × 11 (A4) or smaller: 14-3/4 inches (375 mm)  • 8-1/2 × 14 (B4) or larger: 7-3/8 inches (187.5 mm)
	Offset Sort/Offset Group	Thin paper, Plain paper, Plain paper+  • 8-1/2 × 11, 7-1/4 × 10-1/2, A4, B5: 3000 sheets  • 8-1/2 × 14 or larger, B4 or larger: 1500 sheets  • 5-1/2 × 8-1/2, A5: 500 sheets  Thick: 20 sheets  * Paper cannot be stacked higher than the following height regardless of the number of sheets in the stack.  • 8-1/2 × 11 (A4) or smaller: 14-3/4 inches (375 mm)  • 8-1/2 × 14 (B4) or larger: 7-3/8 inches (187.5 mm)
	Staple	Thin paper  • 2 to 9 sheets: 100 copies  • 10 to 20 sheets: 50 copies  • 21 to 30 sheets: 30 copies  • 31 to 40 sheets: 25 copies  • 41 to 50 sheets: 20 copies  Plain paper, Plain paper+  • 2 to 9 sheets: 200 copies (8-1/2 × 11 □, A4 □, B5 □)*, 100 copies (8-1/2 × 11 □ or smaller, A4 □ or smaller, 8-1/2 × 14 or larger, B4 or larger)  • 10 to 20 sheets: 50 copies  • 21 to 30 sheets: 50 copies  • 21 to 30 sheets: 30 copies  • 31 to 40 sheets: 25 copies  • 41 to 50 sheets: 20 copies  Thick  • 2 to 5 sheets: 100 copies  • 6 or more sheets: 500 sheets in total  * Paper cannot be stacked higher than the following height regardless of the number of books in the stack.  • 8-1/2 × 11 (A4) or smaller: 14-3/4 inches (375 mm)  • 8-1/2 × 14 (B4) or larger: 7-3/8 inches (187.5 mm)  * The height difference that is caused by staples on the top surface of a stack paper bundle must be within 1-15/16 inches (50 mm).  * 100 copies are available for recycled paper and plain paper+.
Staple mode		Corner Rear/front of 45° (11 × 17, 8-1/2 × 11 , A3, B4, A4 , B5 ) Corner Rear/front horizontal (11 × 17, 8-1/2 × 11 , A3, A4 ) Corner Rear/front horizontal (8-1/2 × 14, 8-1/2 × 11 , A4 , B5 , A5 ) 2 points on the side horizontal (11 × 17 to 8-1/2 × 11, A3 to B5, A5 ) *Only available when selected.
Staple capacity	Thin pa- per/Plain pa- per (13-13/16 lb to 23-15/16 lb (52 g/m <sup>2</sup> to 90 g/m <sup>2</sup> ))	Max. 50 sheets
	Plain pa- per+/Thick (24-3/16 lb to 31-15/16 lb (91 g/m <sup>2</sup> to 120 g/m <sup>2</sup> ))	Max. 30 sheets
	Thick (32-3/16 lb to 55-5/8 lb (121 g/m <sup>2</sup> to 209 g/m <sup>2</sup> ))	Max. 15 sheets

Item	Specifications
Manual staple mode	Number of stapled sheets: Max. 50 sheets (23-15/16 lb (90 g/m²)) Staple position: Corner 45° Paper detection: Provided Height of paper insertion slit: 3/16 inches (5.5 mm) (Paper butting part)
Available options	Punch Kit PK-524
Power supply	Supply from machine
Consumables	Staple: Staple Kit SK-602
Max. power consumption	55 W or less
Dimensions ([W] $\times$ [D] $\times$ [H])	20-5/8 inches (528 mm) × 26-13/16 inches (681 mm) × 40-1/4 inches (1023 mm) With trays pulled out: 25-7/8 inches (658 mm) × 26-13/16 inches (681 mm) × 41-15/16 inches (1065 mm)
Weight	Approx. 68-5/16 lb (31 kg)

#### Finisher FS-539 SD

Item		Specifications
Paper size (Output Tray1)		12-1/4 × 18 (A3 wide (311.1 mm × 457.2 mm)), 11 × 17 to 5-1/2 × 8-1/2, SRA3, A3 to A5, B6 □, A6 □, 16K, 8K, Postcard (4 × 6 (A6 Card)), Banner paper
Paper size ( <b>Output Tray2</b> )	Group/Sort	12-1/4 $\times$ 18 (A3 wide (311.1 mm $\times$ 457.2 mm)), 11 $\times$ 17 to 5-1/2 $\times$ 8-1/2, SRA3, A3 to A5, 16K, 8K
	Offset Group/Offset Sort	12-1/4 $\times$ 18 (A3 wide (311.1 mm $\times$ 457.2 mm)), 11 $\times$ 17 to 7-1/4 $\times$ 10-1/2, SRA3, A3 to B5, A5 $\square$ , 16K, 8K
	Staple	11 × 17 to 7-1/4 × 10-1/2, A3 to B5, A5 및, 16K, 8K
Stacking capacity (Output Tray1)		Thin paper, Plain paper: 200 sheets Plain paper+, Thick, Transparency, Postcard (4 × 6 (A6 Card)), Envelope, Label sheet, Letterhead, Index paper: 20 sheets Banner paper: Not specified.  * Paper with a stacking height above 35 mm regardless of the number of sheets cannot be stacked.

Stacking ca-	Sort/Group	Specifications  Thin paper, Plain paper, Plain paper+
Stacking capacity (Output Tray2)	Son/Group	<ul> <li>8-1/2 × 11, 7-1/4 × 10-1/2, A4, B5: 2000 sheets</li> <li>8-1/2 × 14 or larger, B4 or larger: 1500 sheets</li> <li>5-1/2 × 8-1/2 or smaller, A5 or smaller: 500 sheets</li> <li>Thick, Transparency, Envelope, Label sheet, Letterhead: 20 sheets</li> <li>* Paper cannot be stacked higher than the following height regardless of the number of sheets in the stack.</li> <li>8-1/2 × 11 (A4) or smaller: 9-13/16 inches (250 mm)</li> <li>8-1/2 × 14 (B4) or larger: 7-3/8 inches (187.5 mm)</li> </ul>
	Offset Sort/Offset Group	Thin paper, Plain paper, Plain paper+  8-1/2 × 11, 7-1/4 × 10-1/2, A4, B5: 2000 sheets  8-1/2 × 14 or larger, B4 or larger: 1500 sheets  5-1/2 × 8-1/2, A5: 500 sheets  Thick: 20 sheets  * Paper cannot be stacked higher than the following height regardless of the number of sheets in the stack.  8-1/2 × 11 (A4) or smaller: 9-13/16 inches (250 mm)  8-1/2 × 14 (B4) or larger: 7-3/8 inches (187.5 mm)
	Staple	Thin paper  • 2 to 9 sheets: 100 copies  • 10 to 20 sheets: 50 copies  • 21 to 30 sheets: 30 copies  • 31 to 40 sheets: 25 copies  • 41 to 50 sheets: 20 copies  Plain paper, Plain paper+  • 2 to 9 sheets: 200 copies (8-1/2 × 11 , A4 , B5 , 100 copies (8-1/2 × 11  ) or smaller, A4  or smaller, 8-1/2 × 14 or larger, B4 or larger)  • 10 to 20 sheets: 50 copies  • 21 to 30 sheets: 30 copies  • 21 to 30 sheets: 30 copies  • 31 to 40 sheets: 25 copies  • 41 to 50 sheets: 20 copies  Thick  • 2 to 5 sheets: 100 copies  • 6 or more sheets: 500 sheets in total  * Paper cannot be stacked higher than the following height regardless of the number of books in the stack.  • 8-1/2 × 11 (A4) or smaller: 9-13/16 inches (250 mm)  • 8-1/2 × 14 (B4) or larger: 7-3/8 inches (187.5 mm)  * The height difference that is caused by staples on the top surface of a stack paper bundle must be within 1-15/16 inches (50 mm).  * 100 copies are available for recycled paper and plain paper+.
Staple mode		Corner Rear/front of 45° (11 × 17, 8-1/2 × 11 🛄, A3, B4, A4 🛄, B5 🛄) Corner Rear/front horizontal (11 × 17, 8-1/2 × 11 🛄, A3, A4 🛄) Corner Rear/front horizontal (8-1/2 × 14, 8-1/2 × 11 🖃, A4 🖃, B5 🖃, A5 🖫) *Only available when selected.
Staple capacity	Thin pa- per/Plain pa- per (13-13/16 lb to 23-15/16 lb (52 g/m <sup>2</sup> to 90 g/m <sup>2</sup> ))	Max. 50 sheets
	Plain pa- per+/Thick (24-3/16 lb to 31-15/16 lb (91 g/m <sup>2</sup> to 120 g/m <sup>2</sup> ))	Max. 30 sheets
	Thick (32-3/16 lb to 55-5/8 lb (121 g/m <sup>2</sup> to 209 g/m <sup>2</sup> ))	Max. 15 sheets

Item		Specifications
Manual staple mode		Number of stapled sheets: Max. 50 sheets (23-15/16 lb (90 g/m²)) Staple position: Corner 45° Paper detection: Provided Height of paper insertion slit: 3/16 inches (5.5 mm) (Paper butting part)
Saddle stitcher r	mode	Center Staple, Half-Fold, Tri-Fold
Center staple paper size		<ul> <li>Center Staple/Half-Fold: 12-1/4 × 18 (A3 wide (311.1 mm × 457.2 mm)), 11 × 17, 8-1/2 × 14, 8-1/2 × 11 □, SRA3, A3, B4, A4 □, 8K</li> <li>Tri-Fold: 8-1/2 × 11 □, A4 □, 16K □</li> </ul>
Center staple paper type	Center Staple & Fold	Thin paper (13-13/16 lb to 15-11/16 lb (52 g/m² to 59 g/m²)), Plain paper (15-15/16 lb to 23-15/16 lb (60 g/m² to 90 g/m²)), Plain paper+ (24-3/16 lb to 27-15/16 lb (91 g/m² to 105 g/m²)), Thick (28-3/16 lb to 55-5/8 lb (106 g/m² to 209 g/m²)), Thick (55-7/8 lb to 79-13/16 lb (210 g/m² to 300 g/m²)).*  Can be used only as a cover page.
	Half-Fold	Thin paper (13-13/16 lb to 15-11/16 lb (52 g/m² to 59 g/m²)), Plain paper (15-15/16 lb to 23-15/16 lb (60 g/m² to 90 g/m²)), Plain paper+ (24-3/16 lb to 27-15/16 lb (91 g/m² to 105 g/m²)), Thick (28-3/16 lb to 55-5/8 lb (106 g/m² to 209 g/m²)), Thick (55-7/8 lb to 79-13/16 lb (210 g/m² to 300 g/m²)).*  Can be used by only one sheet.
	Tri-Fold	Thin paper (13-13/16 lb to 15-11/16 lb (52 g/m² to 59 g/m²)), Plain paper (15-15/16 lb to 23-15/16 lb (60 g/m² to 90 g/m²)), Plain paper+ (24-3/16 lb to 27-15/16 lb (91 g/m² to 105 g/m²)), Thick (28-3/16 lb to 31-15/16 lb (106 g/m² to 120 g/m²))
Maximum number of sheets that can be center- stapled	Center Sta- ple/Half-Fold	<ul><li>1 to 3 sheets: 20 copies</li><li>4 to 10 sheets: 10 copies</li><li>11 to 20 sheets: 5 copies</li></ul>
	Tri-Fold	<ul><li>1 sheet: 30 copies</li><li>2 to 3 sheets: 10 copies</li></ul>
Maximum number of sheets that can be center- stapled	Thin paper, Plain paper (13-13/16 lb to 23-15/16 lb (52 g/m <sup>2</sup> to 90 g/m <sup>2</sup> ))	Max. 20 sheets Example number of stapled sheets: Front cover (13-13/16 lb to 55-5/8 lb (52 g/m $^2$ to 209 g/m $^2$ )) 1 sheet + Thin paper, Plain paper (13-13/16 lb to 23-15/16 lb (52 g/m $^2$ to 90 g/m $^2$ )) 19 sheets
	Plain paper+ (24-3/16 lb to 27-15/16 lb (91 g/m <sup>2</sup> to 105 g/m <sup>2</sup> ))	Max. 10 sheets Example number of stapled sheets: Front cover (24-3/16 lb to 55-5/8 lb (91 $\rm g/m^2$ to 209 $\rm g/m^2$ )) 1 sheet + Plain paper (24-3/16 lb to 27-15/16 lb (91 $\rm g/m^2$ to 105 $\rm g/m^2$ )) 9 sheets
	Thick (28-3/16 lb to 41-3/4 lb (106 g/m <sup>2</sup> to 157 g/m <sup>2</sup> ))	Max. 7 sheets Example number of stapled sheets: Front cover (28-3/16 lb to 55-5/8 lb (106 g/m $^2$ to 209 g/m $^2$ )) 1 sheet + Thick (28-3/16 lb to 41-3/4 lb (106 g/m $^2$ to 157 g/m $^2$ )) 6 sheets
	Thick (42 lb to 55-5/8 lb (158 g/m <sup>2</sup> to 209 g/m <sup>2</sup> ))	Max. 5 sheets Example number of stapled sheets: Front cover (42 lb to 55-5/8 lb (158 g/m $^2$ to 209 g/m $^2$ )) 1 sheet + Thick (42 lb to 55-5/8 lb (158 g/m $^2$ to 209 g/m $^2$ )) 4 sheets
Maximum number of	Half-Fold	<ul> <li>13-13/16 lb to 55-5/8 lb (52 g/m² to 209 g/m²): 1 to 5 sheets</li> <li>55-7/8 lb to 79-13/16 lb (210 g/m² to 300 g/m²): 1 sheet</li> </ul>
folded sheets	Tri-Fold	<ul><li>Normal mode: 1 to 3 sheets</li><li>Thick mode: 1 sheet</li></ul>
Available options		Punch Kit PK-524
Power supply		Supply from machine
Consumables		Staple: Staple Kit SK-602
Max. power consumption		55 W or less

Item	Specifications
Dimensions ([W] $\times$ [D] $\times$ [H])	21-3/8 inches (543 mm) $\times$ 26-13/16 inches (681 mm) $\times$ 40-1/4 inches (1023 mm) With trays pulled out: 25-7/8 inches (658 mm) $\times$ 26-13/16 inches (681 mm) $\times$ 41-15/16 inches (1065 mm)
Weight	Approx. 116-7/8 lb (53 kg)

#### Punch Kit PK-524

Item	Specifications
Applicable	Finisher FS-539, Finisher FS-539 SD
Number of punch holes	2 holes, 3 holes, 4 holes
Paper size	11 × 17 to 5-1/2 × 8-1/2, A3 to A5, 8 × 13, 16K, 8K
Paper type	Thin paper (13-13/16 lb to 15-11/16 lb (52 g/m² to 59 g/m²)), Plain paper (15-15/16 lb to 23-15/16 lb (60 g/m² to 90 g/m²)), Plain paper+ (24-3/16 lb to 27-15/16 lb (91 g/m² to 105 g/m²)), Thick (28-3/16 lb to 79-13/16 lb (106 g/m² to 300 g/m²))
Power supply	Supply from Finisher
Dimensions ([W] $\times$ [D] $\times$ [H])	2-9/16 inches (64.6 mm) × 20-7/16 inches (519.75 mm) × 6-1/2 inches (164.5 mm)
Weight	Approx. 3-15/16 lb (1.8 kg)

#### Finisher FS-533

Item		Specifications
Paper size	Group/Sort	12-1/4 × 18 (A3 wide (311.1 mm × 457.2 mm)), 11 × 17 to 5-1/2 × 8-1/2, SRA3, A3 to A5, B6 □, A6 □, 16K, 8K, Postcard (4 × 6 (A6 Card)), Banner paper
	Offset Group/Offset Sort	11 × 17 to 7-1/4 × 10-1/2, A3 to B5, 16K, 8K
	Staple	11 × 17 to 7-1/4 × 10-1/2, A3 to B5, 16K, 8K
Paper type	Group/Sort	Thin paper (13-13/16 lb to 15-11/16 lb (52 g/m $^2$ to 59 g/m $^2$ )), Plain paper (15-15/16 lb to 27-15/16 lb (60 g/m $^2$ to 105 g/m $^2$ )), Thick (28-3/16 lb to 79-13/16 lb (106 g/m $^2$ to 300 g/m $^2$ )), Transparency, Postcard (4 × 6 (A6 Card)), Envelope, Label sheets, Letterhead, Index paper, Banner paper
	Offset Group/Offset Sort	Thin paper (13-13/16 lb to 15-11/16 lb (52 g/m $^2$ to 59 g/m $^2$ )), Plain paper (15-15/16 lb to 27-15/16 lb (60 g/m $^2$ to 105 g/m $^2$ )), Thick (28-3/16 lb to 79-13/16 lb (106 g/m $^2$ to 300 g/m $^2$ ))
	Staple	Thin paper (13-13/16 lb to 15-11/16 lb (52 g/m $^2$ to 59 g/m $^2$ )), Plain paper (15-15/16 lb to 27-15/16 lb (60 g/m $^2$ to 105 g/m $^2$ )), Thick (28-3/16 lb to 55-5/8 lb (106 g/m $^2$ to 209 g/m $^2$ ))

Item		Specifications
Stacking capacity (Output Tray1)	Group/Sort, Offset Group/Offset Sort	Thin paper, Plain paper  • 8-1/2 × 11, 7-1/4 × 10-1/2, A4, B5: 500 sheets  • 8-1/2 × 14 or larger, B4 or larger: 250 sheets  Thick: 10 sheets  * Paper cannot be stacked higher than the following height regardless of the number of sheets in the stack.  • 8-1/2 × 11 (A4) or smaller: 2-7/8 inches (73 mm)  • 8-1/2 × 14 (B4) or larger: 1-7/16 inches (36 mm)
	Staple	Thin paper, Plain paper  • 8-1/2 × 11, 7-1/4 × 10-1/2, A4, B5: 50 copies  • 8-1/2 × 14 or larger, B4 or larger: 30 copies  Thick: Not specified.  * Paper cannot be stacked higher than the following height regardless of the number of books in the stack.  • 8-1/2 × 11 (A4) or smaller: 2-7/8 inches (73 mm)  • 8-1/2 × 14 (B4) or larger: 1-7/16 inches (36 mm)
Staple capacity		A4 or smaller: 50 sheets B4 or larger: 30 sheets Example number of stapled sheets: Thick (55-5/8 lb (209 g/m²)) 2 sheets + Plain paper (23-15/16 lb (90 g/m²)) 48 sheets
Available options	3	Punch Kit PK-519
Power supply		Supply from machine
Consumables		Staple: Staple Kit SK-602
Max. power consumption		40 W or less
Dimensions ([W] $\times$ [D] $\times$ [H])		18-5/8 inches (472.5 mm) × 23 inches (583.5 mm) × 7-11/16 inches (194.7 mm)
Weight		Approx. 26-7/16 lb (12 kg)

#### Punch Kit PK-519

Item	Specifications
Applicable	Finisher FS-533
Number of punch holes	2 holes, 3 holes, 4 holes
Paper size	11 × 17 to 7-1/4 × 10-1/2, A3 to B5
Paper type	Thin paper (13-13/16 lb to 15-11/16 lb (52 g/m $^2$ to 59 g/m $^2$ )), Plain paper (15-15/16 lb to 27-15/16 lb (60 g/m $^2$ to 105 g/m $^2$ )), Thick (28-3/16 lb to 41-3/4 lb (106 g/m $^2$ to 157 g/m $^2$ ))
Power supply	Supply from Finisher
Dimensions ([W] × [D] × [H])	4-5/16 inches (110.2 mm) × 19-1/16 inches (483.5 mm) × 8 inches (203.2 mm)
Weight	Approx. 7-1/16 lb (3.2 kg)

### Job Separator JS-506

Item		Specifications
Paper size	Output Tray1	12-1/4 × 18 (A3 wide (311.1 mm × 457.2 mm)), 11 × 17 to 5-1/2 × 8-1/2, SRA3, A3 to A5, B6 □, A6 □, 16K, 8K, Postcard (4 × 6 (A6 Card))
	Output Tray2	<ul> <li>Group/Sort: 12-1/4 × 18 (A3 wide (311.1 mm × 457.2 mm)), 11 × 17 to 5-1/2 × 8-1/2, SRA3, A3 to A5, B6 □, A6 □, 16K, 8K, Post-card (4 × 6 (A6 Card)), Banner paper</li> <li>Offset Group/Offset Sort: 11 × 17 to 7-1/4 × 10-1/2, A3 to B5, 16K, 8K</li> </ul>

Item		Specifications
Paper type		Thin paper (13-13/16 lb to 15-11/16 lb (52 g/m $^2$ to 59 g/m $^2$ )), Plain paper (15-15/16 lb to 27-15/16 lb (60 g/m $^2$ to 105 g/m $^2$ )), Thick (28-3/16 lb to 79-13/16 lb (106 g/m $^2$ to 300 g/m $^2$ )), Transparency, Postcard (4 × 6 (A6 Card)), Envelope, Label sheets, Letterhead, Index paper, Banner paper Output into <b>Output Tray2</b>
Paper loading capacity (Output Tray1)		Plain paper: 100 sheets Thin paper: 50 sheets Thick, Transparency, Postcard (4 × 6 (A6 Card)), Envelope, Label sheet, Index paper: 10 sheets * Paper cannot be stacked higher than 7/8 inches (22.5 mm) regardless of the number of sheets in the stack.
Paper loading capacity (Output Tray2)	Group/Sort	Thin paper, Plain paper: 150 sheets Thick, Transparency, Postcard (4 × 6 (A6 Card)), Label sheet, Index paper: 20 sheets Envelope: 10 sheets Banner paper: Not specified. * Paper cannot be stacked higher than 1-15/16 inches (49.9 mm) regardless of the number of sheets in the stack.
	Offset Group/Offset Sort	Thin paper, Plain paper: 150 sheets Thick: 20 sheets * Paper cannot be stacked higher than 1-15/16 inches (49.9 mm) regardless of the number of sheets in the stack. Shift amount: 1-3/16 inches (30 mm)
Power supply		Supply from machine
Max. power consumption		24 W or less
Dimensions ([W] $\times$ [D] $\times$ [H])		17-3/4 inches (451 mm) × 18-7/16 inches (469 mm) × 5-1/8 inches (130 mm)
Weight		Approx. 3-5/16 lb (1.5 kg)

#### **Authentication Unit AU-102**

Item		Specifications
Biometric sensor system		Transmission-type optical system
Verification time		Approx. 1 sec. or less
Interface		USB 2.0
Dimensions ([W] × [D] × [H])		2-5/16 inches (59 mm) × 3-1/4 inches (82 mm) × 2-15/16 inches (74 mm)
Weight		Approx. 3/16 lb (0.1 kg) (Excluding USB cable)
Max. power consumption		DC 5 V 500 mA
System conditions (operat-	Ambient tem- perature	41 °F to 95 °F (5 °C to 35 °C)
ing state)	Humidity	20% to 80% (No dew condensation)
System conditions (non-operating state)	Ambient tem- perature	32 °F to 122 °F (0 °C to 50 °C)
	Humidity	20% to 80% (No dew condensation)

Item		Specifications
Compatible computer	Computer	PC-AT compatible machine
	CPU	Conforms to the recommended operating environment of your operating system.
	Memory (RAM)	Conforms to the recommended operating environment of your operating system.
	Storage space	600 MB or more
	Monitor	800 × 600 pixels or more
	Network	TCP/IP settings must be configured correctly.
	Application	Microsoft Internet Explorer 9.0 (SP1) or later Microsoft .NET Framework 3.5 (SP1 or later)
	Interface	Conforms to USB 2.0.
	Supported op- erating sys- tems	For the supported operating systems, refer to Readme.

### **Authentication Unit AU-201S**

Item		Specifications
Dimensions ([W] × [D] × [H])		3-7/8 inches (98 mm) × 2-1/2 inches (64 mm) × 1/2 inches (13 mm)
Weight		Approx. 3/16 lb (0.1 kg)
Power supply		Power feeding from USB port
System conditions (operat-	Ambient tem- perature	32 °F to 104 °F (0 °C to 40 °C)
ing state)	Humidity	20% to 85% (No dew condensation)
System conditions (non-op-	Ambient tem- perature	-4 °F to 122 °F (-20 °C to 50 °C)
erating state)	Humidity	20% to 85% (No dew condensation)
Radio law division	on	Self-guided read-write communication facility
Applicable card		FeliCa (IDm), SSFC, FCF, FCF (campus), Type A
NFC reader		Conforms to ISO 18092 (NFC)
Acquired standa	ırd	VCCI class B
Compatible	Computer	PC-AT compatible machine
computer	CPU	Conforms to the recommended operating environment of your operating system.
	Memory (RAM)	Conforms to the recommended operating environment of your operating system.
	Storage space	600 MB or more
	Monitor	800 × 600 pixels or more
	Network	TCP/IP settings must be configured correctly.
	Application	Microsoft Internet Explorer 9.0 (SP1) or later Microsoft .NET Framework 3.5 (SP1 or later)
	Interface	Conforms to USB 2.0.
	Supported operating systems	For the supported operating systems, refer to Readme.

## Upgrade Kit UK-221

Item	Specifications
Compliance Standards	IEEE802.11b/IEEE802.11g/IEEE802.11n/IEEE802.11a/IEEE802.11ac
Transmission Scheme	DS-SS Scheme/OFDM Scheme
2.4 GHz frequency range	2.412 GHz to 2.472 GHz (Based on Radio Law of each country)
5 GHz frequency range	5.180 GHz to 5.825 GHz (Based on Radio Law of each country)
2.4 GHz channel	1 ch to 13 ch (Based on Radio Law of each country)
5 GHz channel	36 to 165ch (Based on Radio Law of each country)
Nominal data transfer speed	IEEE802.11b: Max. 11.0 Mbps IEEE802.11g: Max. 54.0 Mbps IEEE802.11n: Max. 144.4 Mbps (20 MHz), Max. 300.0 Mbps (40 MHz) IEEE802.11a: Max. 54.0 Mbps IEEE802.11ac: Max. 400.0 Mbps (40 MHz), Max. 866.7 Mbps (80 MHz)
Communication Mode	Secondary Mode Primary Mode Wi-Fi Direct Mode
Network Interface Set- tings & Authentica- tion/Encryption Algorithm	Wireless Only: No Authentication/Encryption, WEP, WPA-PSK(AES), WPA2-PSK(AES), 802.1X, WPA-EAP(AES), WPA2-EAP(AES) Wired + Wireless (Secondary Mode): No Authentication/Encryption, WEP, WPA-PSK(AES), WPA2-PSK(AES) Wired + Wireless (Primary Mode): No Authentication/Encryption, WEP, WPA-PSK(AES), WPA2-PSK(AES) Wired + Wireless (Wi-Fi Direct): WPA2-PSK(AES)

# **Notice to users**

Туре	Notice
Class A items     (Broadcast communications unit for business use)	This class A product is registered in Electromagnetic Compatibility, and User may be required to take adequate measures for other purposes than household use.
Class B items     (Broadcast communications unit for household use)	This class B product is registered in Electromagnetic compatibility and is for domestic environment and also for general use.

- \* This device is in the Class A items in the North America.
- \* This device is in the Class B items.

